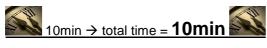


Appendix of economy dock door installation manual

1) 1st + 2nd installer

Unpacking door.





2) 1st installer

Installation of vertical track with vertical angle. Pre-installation of shaft console.





2) 2nd installer

Help to 1st installer. Fix hinges to section.



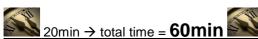
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3) 1st installer

Installation of vertical track without vertical angle by 2 screws.
Installation of top track console.





4) 1st installer

Installation of pre-assembled shaft.





3) 2nd installer

Helps to 1st installer. Fix hinges to section.



4) 2nd installer

Help to 1st installer. Fix hinges to section.



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5) 1st + 2nd installer

Putting sections to vertical tracks. Adjusting of rollers. Hinges installation.





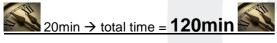
30min → total time = 100min



6) 1st + 2nd installer

Putting cables to drums. Adjusting of spring. Adjusting of door leaf.







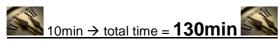
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7) 1st + 2nd installer

Installation of accessories (bolt, rope).





TOTAL INSTALLATION TIME (manually operated) = 130min. TOTAL INSTALLATION TIME (motor operated) = 190min.

All photos used in this manual are only illustrative and can show non-standard or surcharge equipment of door.

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