



**Appendix of economy dock door installation manual**

1) 1st + 2nd installer

Unpacking door.





 10min → total time = **10min** 

2) 1st installer

Installation of vertical track with vertical angle.  
Pre-installation of shaft console.



 30min → total time = **40min** 

2) 2nd installer

Help to 1st installer.  
Fix hinges to section.





### 3) 1st installer

Installation of vertical track without vertical angle by 2 screws.

Installation of top track console.





 20min → total time = **60min** 

### 4) 1st installer

Installation of pre-assembled shaft.



 10min → total time = **70min** 

### 3) 2nd installer

Helps to 1st installer.

Fix hinges to section.



### 4) 2nd installer

Help to 1st installer.

Fix hinges to section.





5) 1st + 2nd installer

Putting sections to vertical tracks.

Adjusting of rollers.

Hinges installation.



 30min → total time = **100min** 



6) 1st + 2nd installer

Putting cables to drums.

Adjusting of spring.

Adjusting of door leaf.



 20min → total time = **120min** 



7) 1st + 2nd installer

Installation of accessories (bolt, rope).



10min → total time = **130min**



**TOTAL INSTALLATION TIME (manually operated) = 130min.**  
**TOTAL INSTALLATION TIME (motor operated) = 190min.**

All photos used in this manual are only illustrative and can show non-standard or surcharge equipment of door.